

Custom cordset service is a specialty at LINEMASTER®, that is offered to the Original Equipment Manufacturer on a direct basis. Special cordsets are available to the O.E.M. as a separate item or as part of a complete foot switch assembly.

LINEMASTER® will manufacture special cordsets to the Original Equipment Manufacturer's specifications. Whether it be with one of our molded-on plugs or an attached type connector by another manufacturer, we will be happy to submit a quotation. We will also use any cable, as specified by the customer. If you have requirements for a special cordset, please consider LINEMASTER® as your source and give us your complete specifications.

The selection of an interfacing connector should not precede the selection of the cable. The abuse factor may require that a heavier cable construction type be selected that can be accommodated in a desired interfacing connector. A small size con-

ductor may be desirable, but not at the price of unnecessary field problems due to an unsuitable cable selection.

Another design consideration is that the cable be provided with a suitable strain relief where the cable enters the foot switch housing. For most non-watertight applications, LINEMASTER® offers a high quality, molded on, cable strain relief grommet. When adjustable, two screw, cable clamps are used, a flexible bushing can be added over the cable, when required to give added cable strain relief or flex protection. In watertight applications, a properly sized, watertight, cable strain relief connector should be specified to maintain the integrity of the watertight seal where the cable enters the foot switch housing.

Cord Type	Jacket Material	AWG Size	Electrical Rating In Amperes	UL/CSA Dia. Range (IN)	Applications
300 Volt	SJT-plastic SJO-neoprene SJTO-plastic	18-2	10	.280-.315	Sound equipment, small motors, tools, medical & dental equipment, office machines, tape recorders, and other small appliances. Widely used on foot switches.  SJO (Neoprene) or SJTO (Plastic) cord is used where cord must resist oil, acid, and grease.
		18-3	10	.300-.335	
		18-4	7	.325-.365	
		16-2	13	.305-.340	
		16-3	13	.325-.360	
		16-4	10	.350-.395	
300 Volt	SVT-plastic SVO-neoprene SVTO-plastic	18-2	10	.220-.255	Office equipment (dictating machines) and other light duty requirements. SVO (Neoprene) or SVTO (Plastic) cord is used where cord must resist oil, acid, and grease.
		18-3	10	.230-.265	
		18-4	7	.250-.290	
600 Volt	ST-plastic SO-neoprene STO-plastic	18-2	10	.340-.385	Heavy duty service when subjected to extra hard usage, heavy tools, medical & dental equipment, and other heavy duty applications.  SO (Neoprene) or STO (Plastic) cord is used where cord must resist oil, acid, and grease.  Note: ST (Plastic) cord is slightly smaller in diameter than SO (Neoprene) or S (Rubber) cord.
		18-3	10	.360-.400	
		18-4	7	.385-.430	
		16-2	13	.365-.410	
		16-3	13	.385-.430	
		16-4	10	.410-.460	
		14-2	18	.495-.550	
		14-3	18	.520-.575	
		14-4	13	.560-.620	